

SAFETY DATA SHEET

Butene-1

Section 1. Identification

GHS product identifier : Butene-1
Chemical name : but-1-ene
CAS number : 106-98-9
Other means of identification : 1-Butene; Butylene; n-BUTENE; Ethylethylene; n-Butylene; 1-Butylene; alpha-butylene; Butene; butene-1

Product use : Industrial use. Use as an intermediate.

Supplier's details : TPC Group
 One Allen Center, Suite 2000
 Houston, TX, 77002, USA
 T 713-627-7474

e-mail address of person responsible for this SDS : communications@tpcgrp.com

Emergency telephone number (with hours of operation) : 800-424-9300 (Chemtrec - U.S.)
 +1-703-527-3887 (Chemtrec - International)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE GASES - Category 1A
 GASES UNDER PRESSURE - Compressed gas
 SIMPLE ASPHYXIANTS

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Extremely flammable gas.
 Contains gas under pressure; may explode if heated.
 May displace oxygen and cause rapid suffocation.

Precautionary statements

Prevention : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response : Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources.

Storage : Protect from sunlight. Store in a well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Keep container tightly closed. Use only with adequate ventilation. Do not enter storage areas and confined spaces unless adequately ventilated.

Hazards not otherwise classified : None known.

Section 2. Hazards identification

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Substance
Chemical name : but-1-ene
Other means of identification : 1-Butene; Butylene; n-BUTENE; Ethylethylene; n-Butylene; 1-Butylene; alpha-butylene; Butene; butene-1

Ingredient name	Synonyms	%	Identifiers
but-1-ene	1-Butene; Butylene; n-BUTENE; Ethylethylene; n-Butylene; 1-Butylene; alpha-butylene; Butene; butene-1	99 - 100	CAS: 106-98-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Get medical attention if adverse health effects persist or are severe. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur.

Ingestion : As this product is a gas, refer to the inhalation section.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Contact with rapidly expanding gas may cause burns or frostbite.

Inhalation : At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.

Skin contact : Contact with rapidly expanding gas may cause burns or frostbite.

Ingestion : As this product is a gas, refer to the inhalation section.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam. Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
- Large spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
but-1-ene	ACGIH TLV (United States, 1/2024) [Butenes] TWA 8 hours: 250 ppm.

Biological exposure indices

None known.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : The gas can cause asphyxiation without warning by replacing the oxygen in the air. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. If operating conditions cause high gas concentrations to be produced or any recommended or statutory exposure limit is exceeded, use an air-fed respirator or self-contained breathing apparatus. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Recommended: Ensure an MSHA/NIOSH-approved respirator or equivalent is used.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Gas. [Compressed gas.]
- Color** : Colorless.
- Odor** : Hydrocarbon.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : -185.3°C (-301.5°F)
- Boiling point or initial boiling point and boiling range** : -6.3°C (20.7°F) [760 mm Hg]
- Flash point** : -80°C (-112°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Lower: 1.6%
Upper: 9.3%
- Vapor pressure** : 38.1159 PSI; 262.8 kPa (1971.161 mm Hg) [21.1°C (70°F)]
- Relative vapor density** : 1.93 [Air = 1]
- Relative density** : Not applicable.
- Density** : 0.62563 g/cm³
- Solubility in water** : Insoluble.
- Partition coefficient: n-octanol/water** : 2.4
- Auto-ignition temperature** : 385°C (725°F)
- Decomposition temperature** : Not available.

Section 9. Physical and chemical properties

Viscosity	: Gas phase: Dynamic (room temperature): 0.0074354 mPa·s (0.0074354 cP) Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.
Molecular weight	: 56.11 g/mol
Explosive properties	: Not available.
Oxidizing properties	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow gas to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: Oxidizing material.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced. Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result and Species	Dose [Exposure]	Remarks
but-1-ene	Inhalation - Rat - Male, Female - LC50 Gas.	>10000 ppm [4 hours]	test substance: 2-butene maximum technically achievable concentration

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Conclusion/Summary

Skin	: Not available.
Eyes	: Not available.
Respiratory	: Not available.

Respiratory or skin sensitization

Conclusion/Summary

Skin	: Not available.
Respiratory	: Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Section 11. Toxicological information

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Contact with rapidly expanding gas may cause burns or frostbite.

Inhalation : At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.

Skin contact : Contact with rapidly expanding gas may cause burns or frostbite.

Ingestion : As this product is a gas, refer to the inhalation section.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Readily biodegradable.
Environment: not persistent.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
but-1-ene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
but-1-ene	2.4	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.







Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	UN1012	UN1012	UN1012	UN1012	UN1012	UN1012
UN proper shipping name	Butylene	BUTYLENE	BUTILENO	BUTYLENE	BUTYLENE	Butylene
Transport hazard class(es)	2.1	2.1	2.1	2	2.1	2.1
Label						
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	Marine Pollutant: No	No.

Additional information

Section 14. Transport information

DOT Classification	: <u>Limited quantity</u> Yes. <u>Packaging instruction</u> Exceptions: 306. Non-bulk: 304. Bulk: 314, 315. <u>Quantity limitation</u> Passenger aircraft/rail: Forbidden. Cargo aircraft: 150 kg. <u>Special provisions</u> 19, 398, T50
TDG Classification	: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2). <u>Explosive Limit and Limited Quantity Index</u> 0.125 <u>ERAP Index</u> 3000 <u>Passenger Carrying Vessel Index</u> Forbidden <u>Passenger Carrying Road or Rail Index</u> Forbidden
Mexico Classification	: <u>Special provisions</u> 398
ADR/RID	: <u>Hazard identification number</u> 23 <u>Limited quantity</u> 0 <u>Special provisions</u> 662, 398 <u>Tunnel code</u> (B/D)
IMDG	: <u>Emergency schedules</u> F-D, S-U <u>Special provisions</u> 398
IATA	: <u>Quantity limitation</u> Passenger and Cargo Aircraft: Forbidden. Packaging instructions: Forbidden. Cargo Aircraft Only: 150 kg. Packaging instructions: 200. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden. <u>Special provisions</u> A1, A222
Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not intended.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act (CAA) 112 regulated flammable substances: but-1-ene

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Section 15. Regulatory information

Classification : FLAMMABLE GASES - Category 1A
GASES UNDER PRESSURE - Compressed gas
SIMPLE ASPHYXIANTS

Composition/information on ingredients

Name	%	Classification
but-1-ene	99 - 100	FLAMMABLE GASES - Category 1A GASES UNDER PRESSURE - Compressed gas SIMPLE ASPHYXIANTS

State regulations

Massachusetts : This material is listed.
New York : This material is not listed.
New Jersey : This material is listed.
Pennsylvania : This material is listed.
California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

EPA PFAS Compilation from Comptox

Not listed.

TSCA 8(a)7 - One-time Reporting PFAS

Not listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

OECD Comprehensive Global PFAS Database

Not listed.

Inventory list

Australia : This material is listed or exempted.
Canada : This material is listed or exempted.
China : This material is listed or exempted.
Eurasian Economic Union : **Russian Federation inventory**: This material is listed or exempted.
Japan : **Japan inventory (CSCL)**:
This material is listed or exempted.
New Zealand : This material is listed or exempted.
Philippines : This material is listed or exempted.
Republic of Korea : This material is listed or exempted.
Taiwan : This material is listed or exempted.
Thailand : This material is listed or exempted.
Turkey : This material is listed or exempted.

Section 15. Regulatory information

United States : This material is active or exempted.

Viet Nam : This material is listed or exempted.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
FLAMMABLE GASES - Category 1A	On basis of test data
GASES UNDER PRESSURE - Compressed gas	On basis of test data
SIMPLE ASPHYXIANTS	Expert judgment

History

Date of printing : 08/18/2025

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Version : 3

Key to abbreviations : ADR = Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 DOT = Department of Transportation
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
 SGG = Segregation Group
 TDG = Transportation of Dangerous Goods
 UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

should be investigated by the user.